

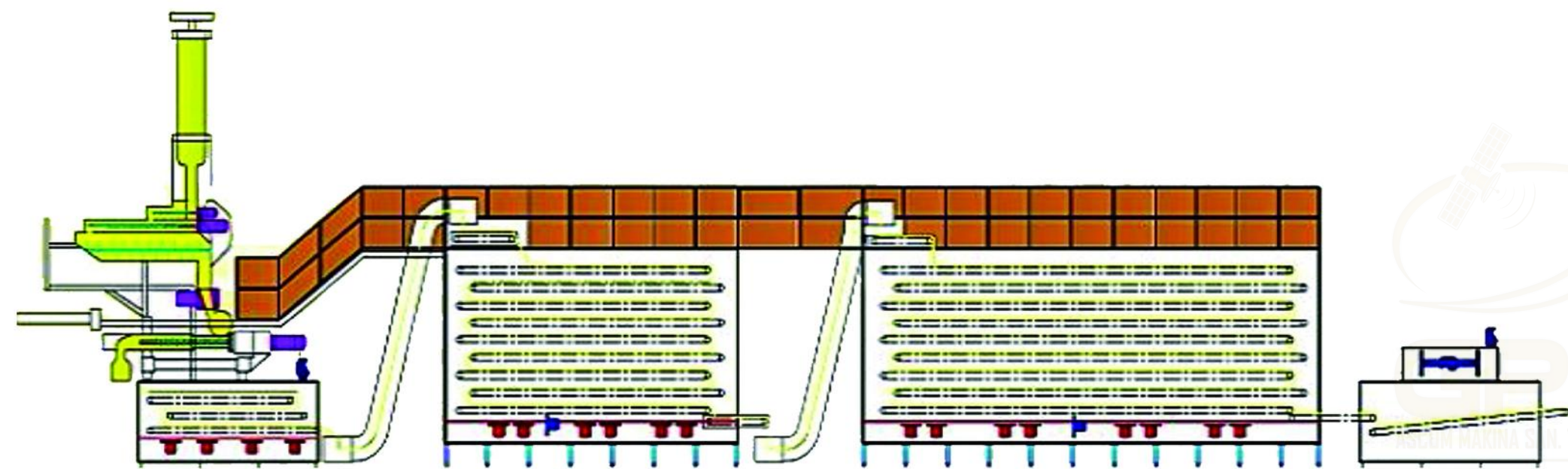


PASTA

PRODUCTION LINE

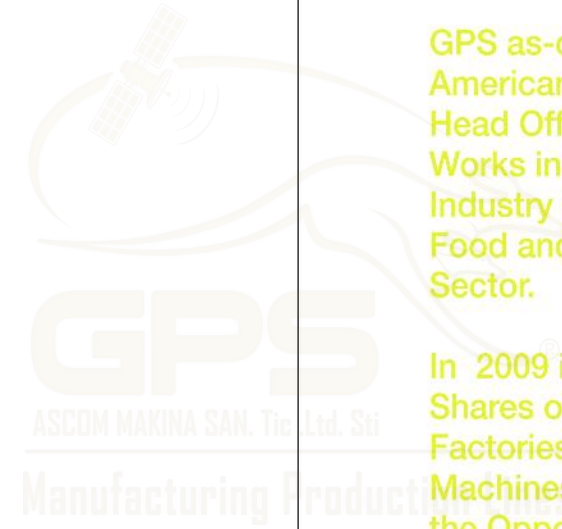
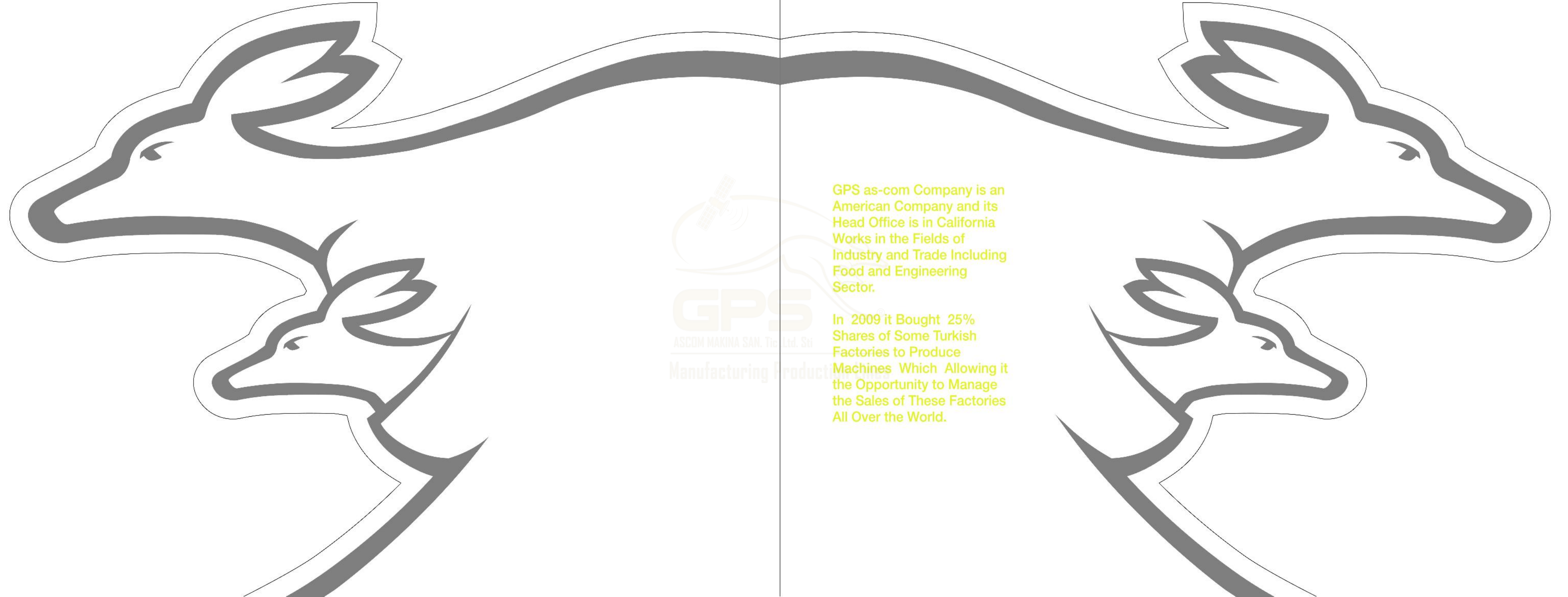
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Manufacturing Production Lines





GPS as-com Company is an American Company and its Head Office is in California Works in the Fields of Industry and Trade Including Food and Engineering Sector.

In 2009 it Bought 25% Shares of Some Turkish Factories to Produce Machines Which Allowing it the Opportunity to Manage the Sales of These Factories All Over the World.

- ▶ Spaghetti
- ▶ Noodles



2 ▶

Short - Cut Pasta
LINES



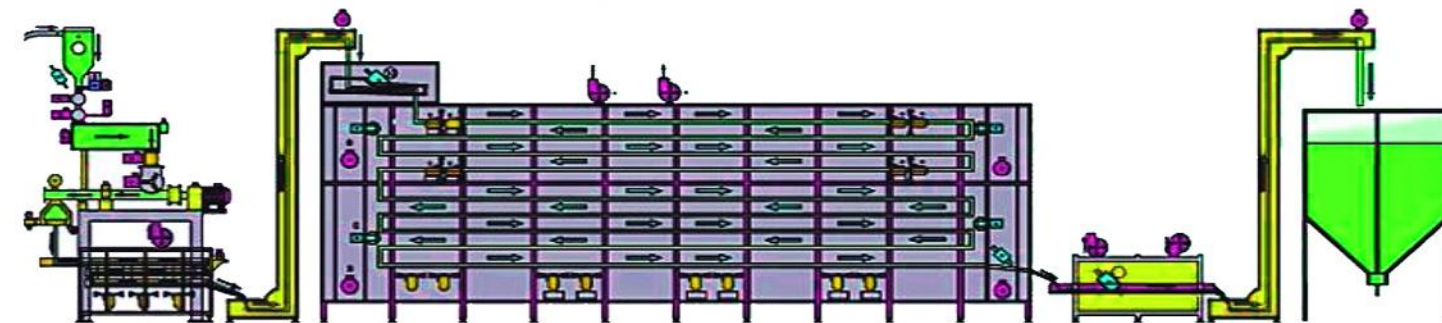
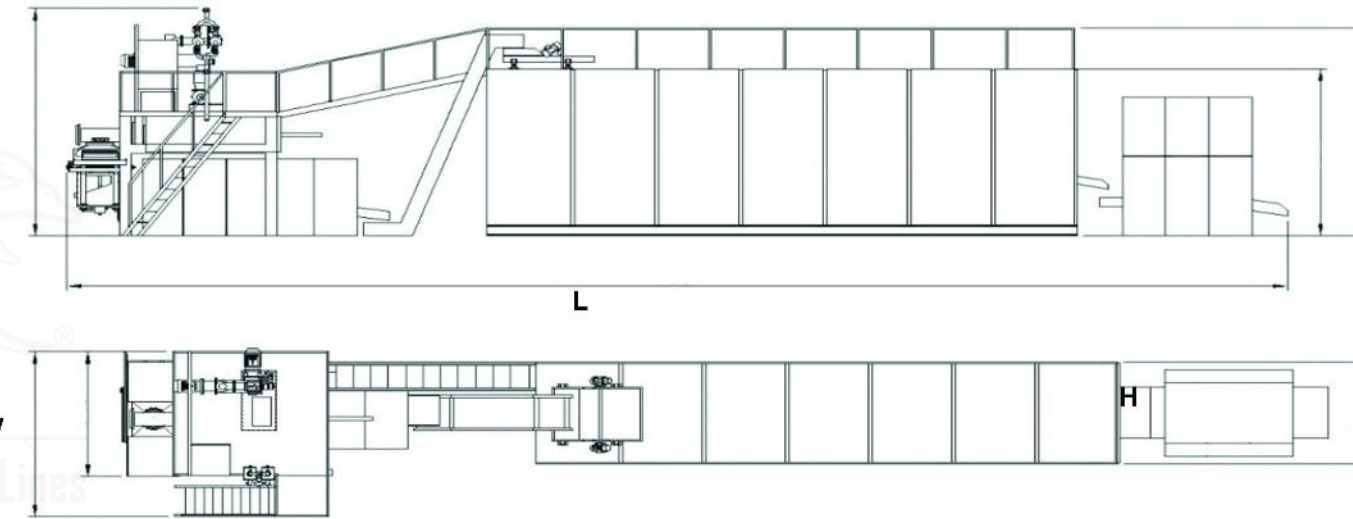
GPS
ASCOM MAKINA SAN. T. A. S.
Manufacturing



3

Short - Cut Pasta LINES

Semolina Feeding Unit; Stainless steel structure and controlled by inverter, supported by PLC.
Water Feeding Unit; Water feeding unit with control all the system with Accuracy : $\pm 0,25\%$
Speed Mixer; Stainless steel pallet and screw.
Main Mixer; Stainless steel structure and pallet. Special design load reducer gear box system.
Vacuum Lock; 7 wings, wings are made of stainless steel.
Vacuum Mixer; Stainless steel structure and pallet.
Compression Screw : Screw's surface is covered by hard chrome and steel water jacket for thermostating of cylinder.
Dryers ; Aluminum conveyor system used, vibro lay out, all values of temperature and speed is electronically controlled by PLC. Structure is placed on 200 mm elevated prop .
Cooler Unit; Working up with Vibro motors, cooling with air circulation and the air which passed from cold water serpentine by axial fans.
Automation; The systems in production line are controlled by PLC. System is operated with special software designed graphic supported on digital control panel.



✱ **HMX 750 technical details :**

Capacity : 750 kg/hour
Installed electric power : 115 kw
Absorbed electric power : 80 kw
Installed power for dryer : 300.000 kcal/hour
Absorbed power for dryer : 210.00 kcal/hour
Cooled water : 50.000 kcal/hour at 5-12 c
Circular die's diameter : 420 mm 1 pcs
Length : 26 meters
Height : 6.5 meters
Width : 4.5 meters

✱ **HMX 1000 technical details :**

Capacity : 1000 kg/hour
Installed electric power : 120 kw
Absorbed electric power : 90 kw
Installed power for dryer : 400.000 kcal/hour
Absorbed power for dryer : 300.00 kcal/hour
Cooled water : 60.000 kcal/hour at 5-12 c
Circular die's diameter : 450 mm
Length : 31,5 meters
Height : 7,4 meters
Width : 4.5 meters

✱ **HMX 1500 technical details :**

Capacity : 1500 kg/hour
Installed electric power : 140 kw
Absorbed electric power : 100 kw
Installed power for dryer : 450.000 kcal/hour
Absorbed power for dryer : 360.00 kcal/hour
Cooled water : 80.000 kcal/hour at 5-12 c
Circular die's diameter : 520 mm 1 pcs
Length : 36 meters
Height : 7.5 meters
Width : 4.5 meters

✱ **HMX 2000 technical details :**

Capacity : 2000 kg/hour
Installed electric power : 160 kw
Absorbed electric power : 120 kw
Installed power for dryer : 550.000 kcal/hour
Absorbed power for dryer : 450.00 kcal/hour
Cooled water : 80.000 kcal/hour at 15 c
Circular die's diameter : 600 mm 1 pcs
Length : 56 meters
Height : 8.3 meters
Width : 4.5 meters

✱ **HMX 3000 technical details :**

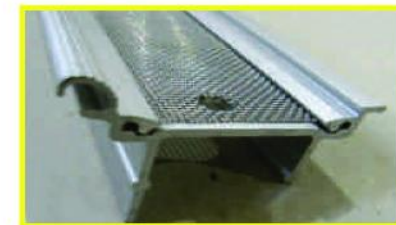
Capacity : 3000 kg/hour
Installed electric power : 200 kw
Absorbed electric power : 170 kw
Installed power for dryer : 800.000 kcal/hour
Absorbed power for dryer : 700.00 kcal/hour
Cooled water : 110.000 kcal/hour at 15 c
Circular die's diameter : 670 mm 1 pcs
Length : 60 meters
Height : 8.7 meters
Width : 4.5 meters

✱ **HMX 4000 technical details :**

Capacity : 4000 kg/hour
Installed electric power : 300 kw
Absorbed electric power : 220 kw
Installed power for dryer : 1.000.000 kcal/hour
Absorbed power for dryer : 900.00 kcal/hour
Cooled water : 180.000 kcal/hour at 5-12 c
Circular die's diameter : 620 mm 1 pcs
Length : 52 meters
Height : 8.9 meters
Width : 5.5 meters

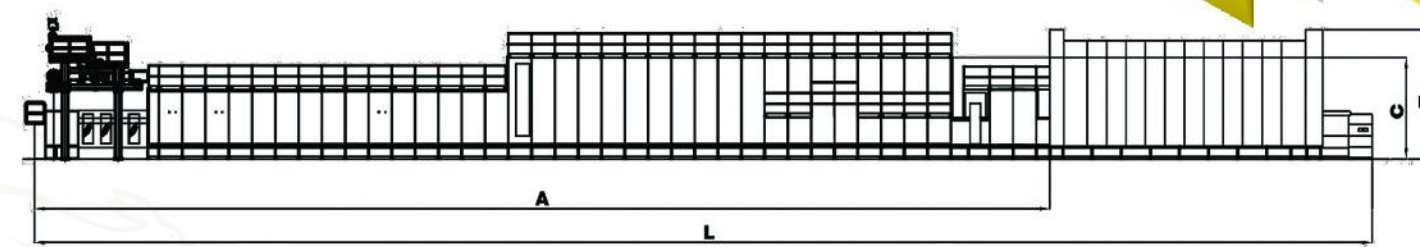
✱ **HMX 5000 technical details :**

Capacity : 5000 kg/hour
Installed electric power : 350 kw
Absorbed electric power : 270 kw
Installed power for dryer : 1.250.000 kcal/hour
Absorbed power for dryer : 1.100.00 kcal/hour
Cooled water : 250.000 kcal/hour at 5-1 c
Circular die's diameter : 670 mm 2 pcs
Length : 56 meters
Height : 8.9 meters
Width : 5.5 meters

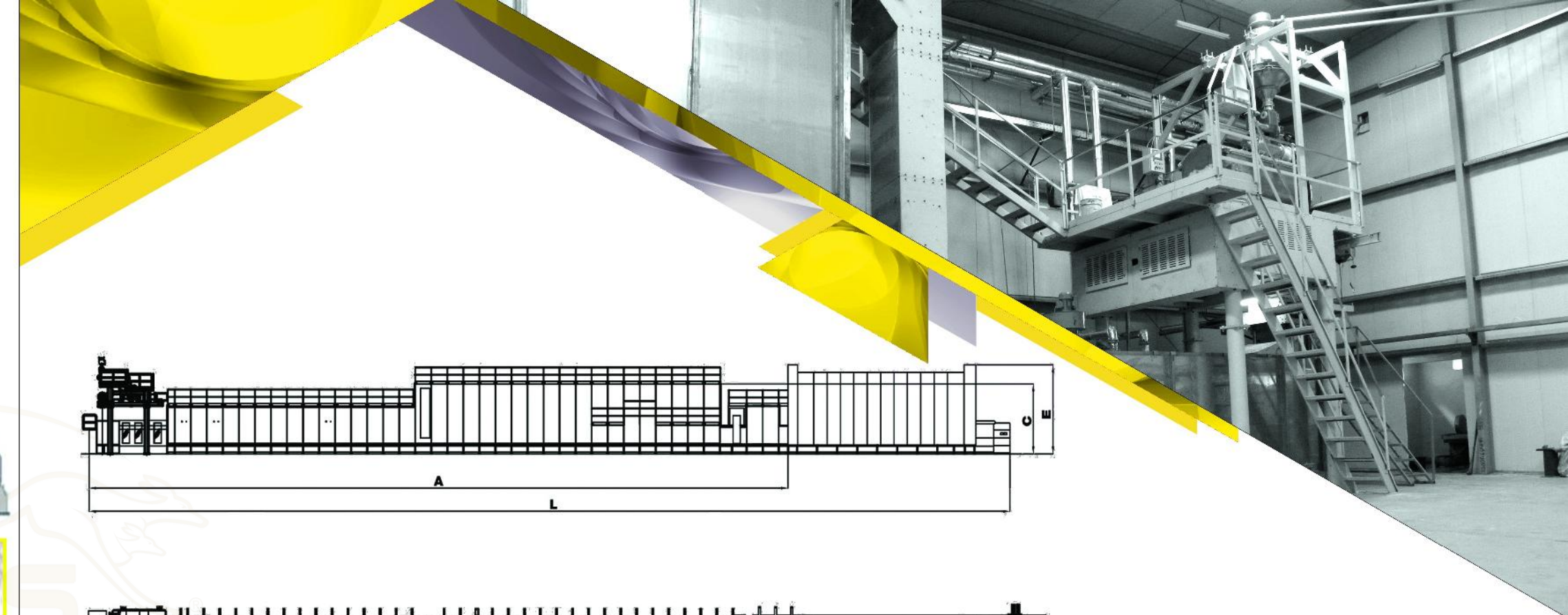




6 ▶ Short - Cut Pasta LINES



Production	Press	Spreader	L Stick	L	A	B	C	E	Storage Tank - 10h
1500 Kg/h	2.165.L2000	3	2000	51500	37600	3450	5300	5400	6 P_ 11 MT
2000 Kg/h	2.165.L2000	3	2550	51500	40000	4000	5300	5400	6 P_ 13 Mt
2500 Kg/h	2.210.L2550	3	2550	63500	46000	4000	5300	5400	6 P_ 15 Mt
3000 Kg/h	2.210.L2550	4	2550	69500	52000	4000	5300	6800	8 P_ 15 Mt
3500 Kg/h	4.165.L2550	4	2550	74500	58000	4000	5300	6800	8 P_ 16 Mt
4000 Kg/h	4.165.L2550	4	2550	81500	64000	4000	5300	6800	8 P_ 18 Mt

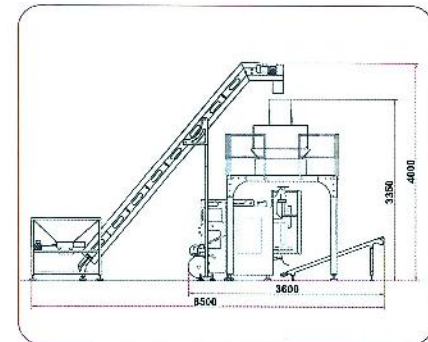
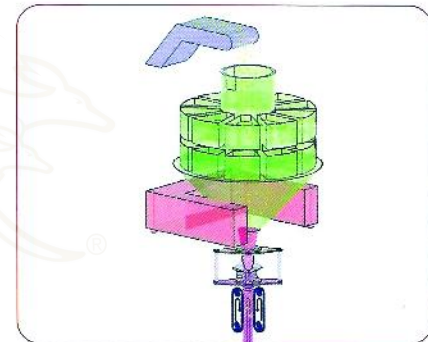


7 ► Packing Machine
GODM

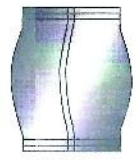


Vertical Packing Machine

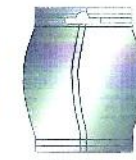
Multi-head Combination Weighing Systems provide higher speed, high accuracy and reliability. Various models are available depending on specific requirements. Suitable for speed production high with high accuracy. Suitable for products like, All kind of cereals, All kind of nuts, Cookies, Candies, Pasta, Cakes, Fresh & Frozen Fruits and Vegetables, Dried Fruits Snacks, Chips, Cheese Parts and more.



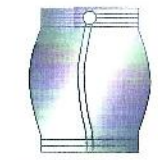
	GODM 300 + TW-C/14	GODM 500 + TW-C/14
Filling System	14-Multihead Elec.Comb. Weighing System	14-Multihead Elec.Comb. Weighing System
Products	Cereals, nuts, dried fruits, chocolates, candies, potato& corn chips, waffles, biscuits, pasta, cookies, frozen meat/vegetable/fruits and etc.	
Weight Range (gr)	20-2500 gr.	500-5000 gr.
Packing Speed	40-60 ppm	15-60 ppm
Width of the Bag	70-250 mm.	70-250 mm.
Length of the Bag	80-340 mm.	150-500 mm.
Dim of the Mach	250 x 300 x 380	250 x 300 x 400
Weight	1500	1630
Packaging Material	OPP, CPP, PET, AL, MetOPP and all kinds of laminated film or PE	
Electricity Supply	5,00 Kw/h / 3x380 Volt AC/N/PE	6,00 Kw/h / 3x380 Volt AC/N/PE
Air Supply	6 Bar / 300 - lt./min.	6 Bar / 500 - lt./min.



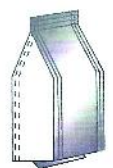
pillow bag



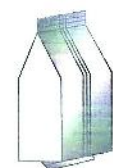
pillow bag (with euro hole punch)



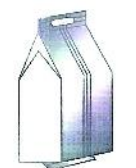
pillow bag (with round hole punch)



block bottom bag with four vertical seals



block bottom bag



block bottom bag with handle punch



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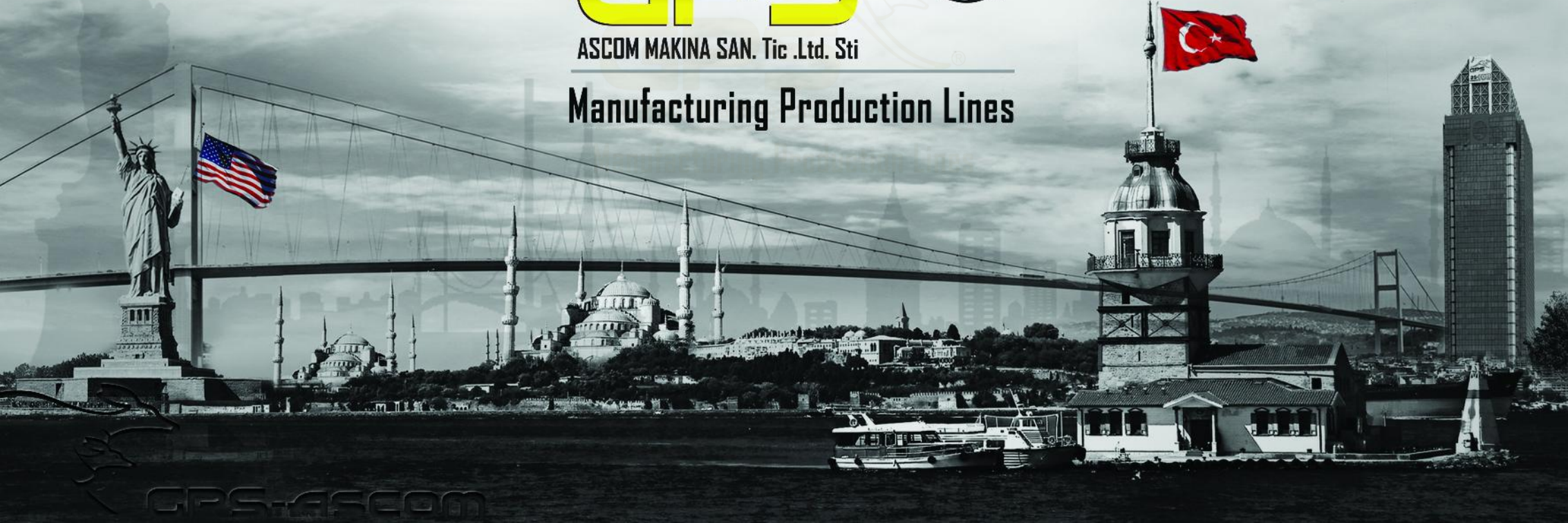


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Manufacturing Production Lines



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